

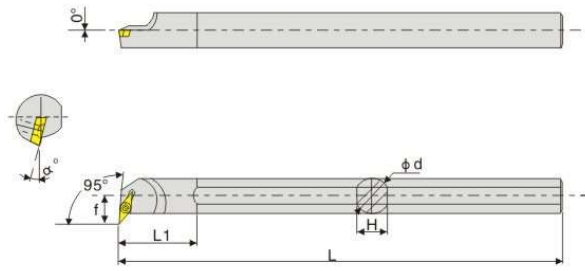
内孔车刀(螺钉式) Boring Bars(S-type)

SVU*R/L



主偏角95°
Cutting edge angle

仿形加工
Profiling



型号 Model	刀片 Insert	适用条件 Applicable conditions							配件 Accessories		
		ϕ Dmin	ϕ D	f	L	L1	H	α° B C		螺丝 Screw	扳手 Wrench
S16Q-SVU-R/L11	VC□□1103□□ VB□□1103□□	ϕ 22	ϕ 16	11.5	180	30	15	10°	8°	M2.5×6	T15
S20R-SVU-R/L11		ϕ 27	ϕ 20	14	200	32	19	8°	6°		
S20R-SVU-R/L16	VC□□1604□□ VB□□1604□□	ϕ 31	ϕ 20	19	200	50	19	10°	8°	M4×10	T15
S25S-SVU-R/L16		ϕ 35	ϕ 25	20	250	50	24	8°	6°		
S32T-SVU-R/L16		ϕ 42	ϕ 32	22.5	300	50	30	10°	8°		
S40U-SVU-R/L16		ϕ 51	ϕ 40	27	350	55	38	8°	6°		

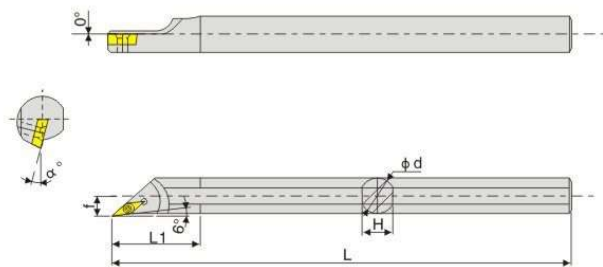
内孔车刀(螺钉式) Boring Bars(S-type)

SVX*R/L



主偏角96°
Cutting edge angle

仿形加工
Profiling



型号 Model	刀片 Insert	适用条件 Applicable conditions							配件 Accessories		
		ϕ Dmin	ϕ D	f	L	L1	H	α° B C		螺丝 Screw	扳手 Wrench
S16Q-SVX-R/L11	VC□□1103□□ VB□□1103□□	ϕ 22	ϕ 16	11	180	40	15	10°	8°	M2.5×8	T8
S20R-SVX-R/L11		ϕ 27	ϕ 20	13.5	200	45	19	8°	6°		
S20R-SVX-R/L16	VC□□1604□□ VB□□1604□□	ϕ 27	ϕ 20	13.5	200	50	19	10°	8°	M4×10	T15
S25S-SVX-R/L16		ϕ 32	ϕ 25	16	250	50	24	8°	6°		
S32T-SVX-R/L16		ϕ 40	ϕ 32	19.5	300	60	30	10°	8°		
S40U-SVX-R/L16		ϕ 50	ϕ 40	23.5	350	65	38	8°	6°		

