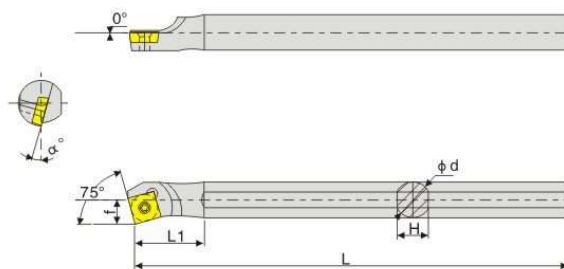


内孔车刀(螺钉式) Boring Bars(S-type)

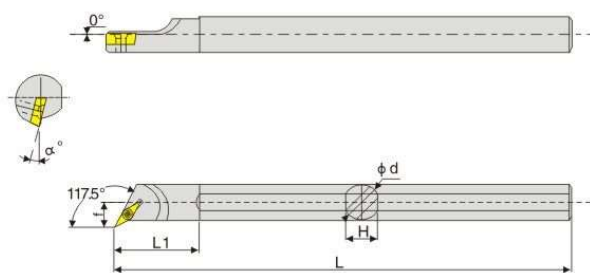
SSKCR/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions							配件 Accessories	
		φDmin	φD	f	L	L1	H	α°	螺丝 Screw	扳手 Wrench
S12M-SSKCR/L09	SC□□09T3□□	φ16	φ12	8.5	150	30	11	12°	M4×8	T15
S16Q-SSKCR/L09		φ20	φ16	10.5	180	30	15	10°		
S20R-SSKCR/L09		φ24	φ20	12.5	200	40	19	8°	M4×10	
S25S-SSKCR/L09		φ31	φ25	15	250	40	24	6°		

内孔车刀(螺钉式) Boring Bars(S-type)

SVQ*R/L



型号 Model	刀片 Insert 	适用条件 Applicable conditions							配件 Accessories		
		φDmin	φD	f	L	L1	H	α°		螺丝 Screw	扳手 Wrench
—: C刀片后角7° B刀片后角5° —: C insert clearance angle 7° B insert clearance angle 5°	VC□□1103□□ VB□□1103□□	φ22	φ16	11.5	180	35	15	10°	8°	M2.5×6	T8
S16Q-SVQ-R/L11		φ27	φ20	14	200	39	19	8°	6°		
S20R-SVQ-R/L11	VC□□1604□□ VB□□1604□□	φ27	φ20	14	200	50	19	1°	8°	M4×10	T15
S20R-SVQ-R/L16		φ32	φ25	16.5	250	50	24	8°	6°		
S25S-SVQ-R/L16		φ41	φ32	22.5	300	55	30	10°	8°		
S32T-SVQ-R/L16		φ50	φ40	27	350	55	38	8°	6°		
S40U-SVQ-R/L16											