

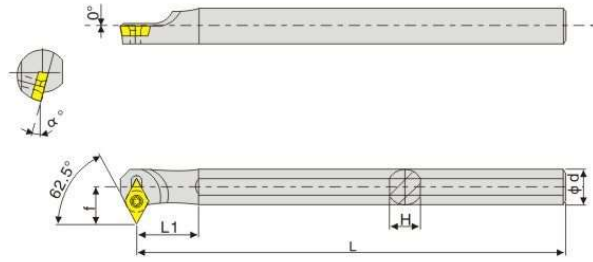
内孔车刀(螺钉式) Boring Bars(S-type)

SDWCR/L



主偏角62.5°
Cutting edge angle

仿形、通孔加工
Profile and through-hole machining



型号 Model	刀片 Insert 	适用条件 Applicable conditions							配件 Accessories	
		ϕ Dmin	ϕ D	f	L	L1	H	α°	 螺丝 Screw	 扳手 Wrench
S12M-SDWCR/L07	DC□□0702□□	ϕ 19	ϕ 12	10.5	150	28	11	10°	M2.5 × 6	T8
S16Q-SDWCR/L07		ϕ 23	ϕ 16	12.5	180	30	15	8°		
S20R-SDWCR/L07		ϕ 27	ϕ 20	14.5	200	30	19	6°		
S20R-SDWCR/L11	DC□□11T3□□	ϕ 25.5	ϕ 20	14.5	200	40	19	6°	M4 × 8	T15
S25S-SDWCR/L11		ϕ 32	ϕ 25	17	250	45	24	4°		
S32T-SDWCR/L11		ϕ 40	ϕ 32	20	300	50	30	2°		

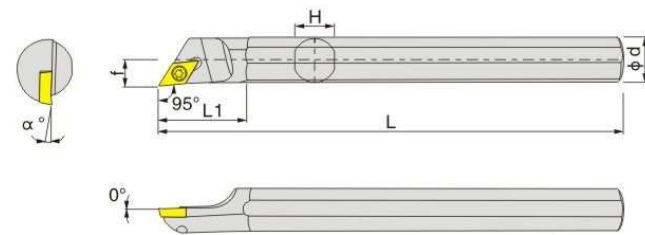
内孔车刀(螺钉式) Boring Bars(S-type)

SDXCR/L



主偏角95°
Cutting edge angle

内孔车刀
Inner hole turning tool



型号 Model	刀片 Insert 	适用条件 Applicable conditions							配件 Accessories	
		ϕ Dmin	ϕ D	f	L	L1	H	α°	 螺丝 Screw	 扳手 Wrench
S08K-SDXCR/L07	DC□□0702□□	10	8	125	20	7	5.5	12°	M2.5 × 6	T8
S10K-SDXCR/L07		13	10	125	25	9	7	10°		
S12M-SDXCR/L07		16	12	150	30	11	8.5	8°		
S16Q-SDXCR/L07		20	16	180	30	15	11	6°		
S20R-SDXCR/L11	DC□□11T3□□	25	20	200	40	19	13	6°	M4 × 10	T15
S25S-SDXCR/L11		32	25	250	40	24	17	4°		

