

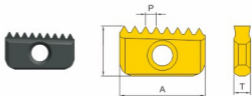


螺纹铣削刀具 THREADING MILLING TOOLS

NPT-60° 美国标准锥管螺纹铣刀片 NPT-60° National Pipe Threads



标准: USAS B2.1-1968
Defined by: USAS B2.1-1968
精度等级: Standard NPT
Tolerance class: Standard NPT



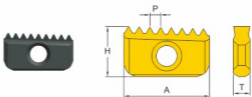
| 加工螺距 Pitch | 刀片尺寸 Insert Size | | | | |
|------------|----------------------|------------|--------------|--------------|--------------|
| | A=12mm | A=14mm | A=21mm | A=30mm | A=40mm |
| TPI 18 | *12E18NPT, *12N18NPT | 14 - 18NPT | | | |
| 14 | | 14 - 14NPT | 21 - 14NPT | | |
| 11.5 | | | 21 - 11.5NPT | 30 - 11.5NPT | 40 - 11.5NPT |
| 8 | | | | 30 - 8NPT | 40 - 8NPT |

- * 带“*”的刀片只有单面刃。
- * Insert with one cutting edge.

BSPT-55° 英国标准锥管螺纹铣刀片 BSPT-55° British Standard Pipe Full Profile



标准: B.S.21:1965
Defined by: B.S.21:1965
精度等级: Standard BSPT
Tolerance class: Standard BSPT



| 加工螺距范围 Pitch | 刀片尺寸 Insert Size | | | | |
|--------------|--------------------------|-------------|-------------|-------------|-------------|
| | A=12mm | A=14mm | A=21mm | A=30mm | A=40mm |
| TPI 19 | *12 E19BSPT, *12 N19BSPT | 14 - 14BSPT | | | |
| 14 | | 14 - 14BSPT | 21 - 14BSPT | | |
| 11 | | | 21 - 11BSPT | 30 - 11PSPT | 40 - 11BSPT |

- * 带“*”的刀片只有单面刃。
- * Insert with one cutting edge.